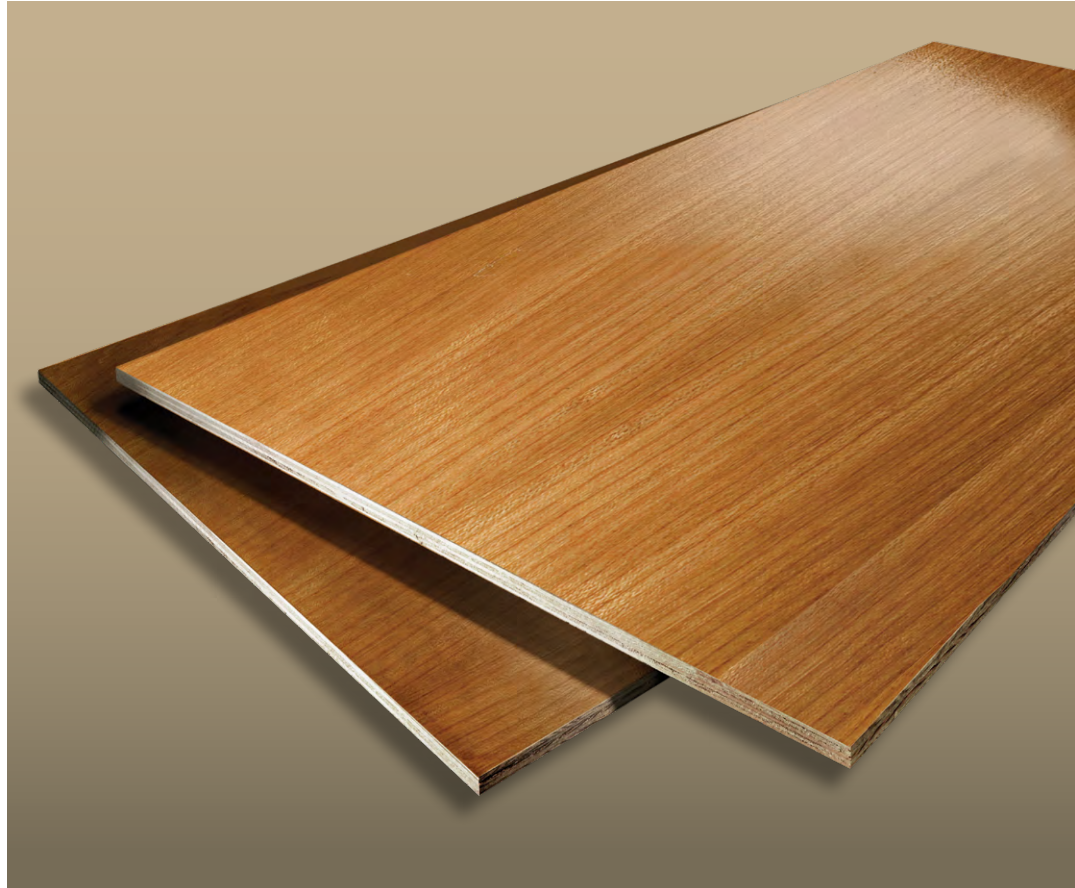


# Ultimate Frameless Cabinet Panel

All veneer-cored panels carrying the **SoyStrong** mark are fabricated from the finest woods available without any formaldehyde resins (NAF).

All veneer-cored panels exceed CARB Phase II and USGBC LEED criteria, and meet TSCA Title VI Standard. Forest Stewardship Council® certification is also available as an option.



Performance Standards for 0.750" Panel		Performance Standards for 0.755" Panel	
	7-Ply 1-Step Veneer		7-Ply 2-Step Veneer
<b>Thickness Tolerances</b>	+/-0.0235" per side +0/-0.047" total range		+/-0.015" per side +0/-0.030" total range
<b>Other Attributes</b>	<ul style="list-style-type: none"> <li>• More frequent CNC adjustments required due to 1-step panel thickness variation</li> <li>• Veneer cross bands are graded but not repaired</li> <li>• Core voids, core laps, and core transfer may occur due to 1-step lay-up</li> <li>• Thickness variation can result in inconsistent sand and finish quality</li> </ul>		<ul style="list-style-type: none"> <li>• Blank is calibrated to meet tighter, consistent tolerances</li> <li>• 0.755" blank designed to get close to full 3/4" thickness (0.750)<sup>1</sup></li> <li>• Consistent tolerance reduces the need to make CNC adjustments</li> <li>• Blank is size-sanded and putty repaired, reducing voids and improving yield</li> <li>• Smoother repaired surface minimizes telegraphing (core transfer) and improves screw holding capability</li> <li>• Calibrated blank eliminates low spots and increases sanding quality</li> </ul>

<sup>1</sup> Important to those manufacturing frameless, European-style cabinets.

